

Stalowe wzorce calowe w milimetrach od 60" do 72"

Wzorzec stalowy cala, długości 25,400 95 mm przy 20° C,  
jest równy 1" przy 62° F (16<sup>2</sup>/<sub>3</sub>° C)  
Spółczynnik rozszerzalności cieplnej stali  $\alpha = 0,000\ 011\ 5$ .

PN

o-305

mm

Przedruk dozwolony tylko za zgodą Polskiego Komitetu Normalizacyjnego, Warszawa, Elektoralna 2. Copyright by P. K. N.

Cal ang.	60"	61"	62"	63"	64"	65"	66"	67"	68"	69"	70"	71"
0 "	1524,057 00	1549,457 95	1574,858 90	1600,259 85	1625,660 80	1651,061 75	1676,462 70	1701,863 65	1727,264 60	1752,665 55	1778,066 50	1803,467 45
1/32 "	1524,850 78	1550,251 73	1575,652 68	1601,053 63	1626,454 58	1651,855 53	1677,256 48	1702,657 43	1728,058 38	1753,459 33	1778,860 28	1804,261 23
1/16 "	1525,644 56	1551,045 51	1576,446 46	1601,847 41	1627,248 36	1652,649 31	1678,050 26	1703,451 21	1728,852 16	1754,253 11	1779,654 06	1805,055 01
3/32 "	1526,438 34	1551,839 29	1577,240 24	1602,641 19	1628,042 14	1653,443 09	1678,844 04	1704,244 99	1729,645 94	1755,046 89	1780,447 84	1805,848 79
1/8 "	1527,232 12	1552,633 07	1578,034 02	1603,434 97	1628,835 92	1654,236 87	1679,637 82	1705,038 77	1730,439 72	1755,840 67	1781,241 62	1806,642 57
5/32 "	1528,025 90	1553,426 85	1578,827 80	1604,228 75	1629,629 70	1655,030 65	1680,431 60	1705,832 55	1731,233 50	1756,634 45	1782,035 40	1807,436 35
3/16 "	1528,819 68	1554,220 63	1579,621 58	1605,022 53	1630,423 48	1655,824 43	1681,225 38	1706,626 33	1732,027 28	1757,428 23	1782,829 18	1808,230 13
7/32 "	1529,613 46	1555,014 41	1580,415 36	1605,816 31	1631,217 26	1656,618 21	1682,019 16	1707,420 11	1732,821 06	1758,222 01	1783,622 96	1809,023 91
1/4 "	1530,407 24	1555,808 19	1581,209 14	1606,610 09	1632,011 04	1657,411 99	1682,812 94	1708,213 89	1733,614 84	1759,015 79	1784,416 74	1809,817 69
9/32 "	1531,201 02	1556,601 97	1582,002 92	1607,403 87	1632,804 82	1658,205 77	1683,606 72	1709,007 67	1734,408 62	1759,809 57	1785,210 52	1810,611 47
5/16 "	1531,994 80	1557,395 75	1582,796 70	1608,197 65	1633,598 60	1658,999 55	1684,400 50	1709,801 45	1735,202 40	1760,603 35	1786,004 30	1811,405 25
11/32 "	1532,788 58	1558,189 53	1583,590 48	1608,991 43	1634,392 38	1659,793 33	1685,194 28	1710,595 23	1735,996 18	1761,397 13	1786,798 08	1812,199 03
3/8 "	1533,582 36	1558,983 31	1584,384 26	1609,785 21	1635,186 16	1660,587 11	1685,988 06	1711,389 01	1736,789 96	1762,190 91	1787,591 86	1812,992 81
13/32 "	1534,376 14	1559,777 09	1585,178 04	1610,578 99	1635,979 94	1661,380 89	1686,781 84	1712,182 79	1737,583 74	1762,984 69	1788,385 64	1813,786 59
7/16 "	1535,169 92	1560,570 87	1585,971 82	1611,372 77	1636,773 72	1662,174 67	1687,575 62	1712,976 57	1738,377 52	1763,778 47	1789,179 42	1814,580 37
15/32 "	1535,963 70	1561,364 65	1586,765 60	1612,166 55	1637,567 50	1662,968 45	1688,369 40	1713,770 35	1739,171 30	1764,572 25	1789,973 20	1815,374 15
1/2 "	1536,757 48	1562,158 43	1587,559 38	1612,960 33	1638,361 28	1663,762 23	1689,163 18	1714,564 13	1739,965 08	1765,366 03	1790,766 98	1816,167 93
17/32 "	1537,551 25	1562,952 20	1588,353 15	1613,754 10	1639,155 05	1664,556 00	1689,956 95	1715,357 90	1740,758 85	1766,159 80	1791,560 75	1816,961 70
9/16 "	1538,345 03	1563,745 98	1589,146 93	1614,547 88	1639,948 83	1665,349 78	1690,750 73	1716,151 68	1741,552 63	1766,953 58	1792,354 53	1817,755 48
19/32 "	1539,138 81	1564,539 76	1589,940 71	1615,341 66	1640,742 61	1666,143 56	1691,544 51	1716,945 46	1742,346 41	1767,747 36	1793,148 31	1818,549 26
5/8 "	1539,932 59	1565,333 54	1590,734 49	1616,135 44	1641,536 39	1666,937 34	1692,338 29	1717,739 24	1743,140 19	1768,541 14	1793,942 09	1819,343 04
21/32 "	1540,726 37	1566,127 32	1591,528 27	1616,929 22	1642,330 17	1667,731 12	1693,132 07	1718,533 02	1743,933 97	1769,334 92	1794,735 87	1820,136 82
11/16 "	1541,520 15	1566,921 10	1592,322 05	1617,723 00	1643,123 95	1668,524 90	1693,925 85	1719,326 80	1744,727 75	1770,128 70	1795,529 65	1820,930 60
23/32 "	1542,313 93	1567,714 88	1593,115 83	1618,516 78	1643,917 73	1669,318 68	1694,719 63	1720,120 58	1745,521 53	1770,922 48	1796,323 43	1821,724 38
3/4 "	1543,107 71	1568,508 66	1593,909 61	1619,310 56	1644,711 51	1670,112 46	1695,513 41	1720,914 36	1746,315 31	1771,716 26	1797,117 21	1822,518 16
25/32 "	1543,901 49	1569,302 44	1594,703 39	1620,104 34	1645,505 29	1670,906 24	1696,307 19	1721,708 14	1747,109 09	1772,510 04	1797,910 99	1823,311 94
13/16 "	1544,695 27	1570,096 22	1595,497 17	1620,898 12	1646,299 07	1671,700 02	1697,100 97	1722,501 92	1747,902 87	1773,303 82	1798,704 77	1824,105 72
27/32 "	1545,489 05	1570,890 00	1596,290 95	1621,691 90	1647,092 85	1672,493 80	1697,894 75	1723,295 70	1748,696 65	1774,097 60	1799,498 55	1824,899 50
7/8 "	1546,282 83	1571,683 78	1597,084 73	1622,485 68	1647,886 63	1673,287 58	1698,688 53	1724,089 48	1749,490 43	1774,891 38	1800,292 33	1825,693 28
29/32 "	1247,076 61	1572,477 56	1597,878 51	1623,279 46	1648,680 41	1674,081 36	1699,482 31	1724,883 26	1750,284 21	1775,685 16	1801,086 11	1826,487 06
15/16 "	1547,870 39	1573,271 34	1598,672 29	1624,073 24	1649,474 19	1674,875 14	1700,276 09	1725,677 04	1751,077 99	1776,478 94	1801,879 89	1827,280 84
31/32 "	1548,664 17	1574,065 12	1599,466 07	1624,867 02	1650,267 97	1675,668 92	1701,069 87	1726,470 82	1751,871 77	1777,272 72	1802,673 67	1828,074 62
												72" = 1828,868 40

Piąty znak dziesiętny zwiększa się o 1, jeżeli 6-ty znak jest równy lub większy od 5-ciu.

NZB/N 2252